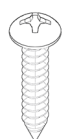


INCLUDED HARDWARE PACKAGE



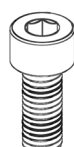
1" Wood
Screw (8)



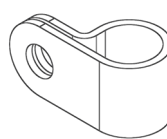
1/2" Wood
Screw (5)



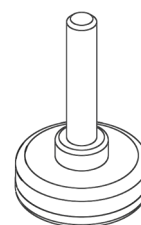
Flat Head
Cap Screw (8)



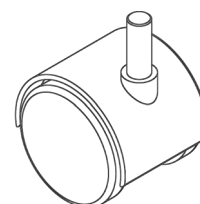
Socket Head
Cap Screw (8)



Boden Cord Clip (1)

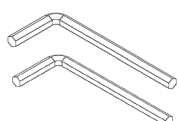


Glides (4)

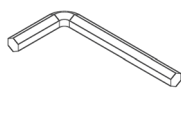


OPTIONAL
Castors (4)

INCLUDED TOOLS

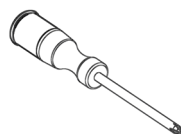


m5 and m6
Allen Wrenches

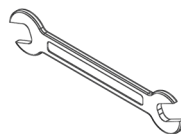


m8
Allen Wrench

TOOLS NOT INCLUDED



#2 Phillips Head
Screwdriver



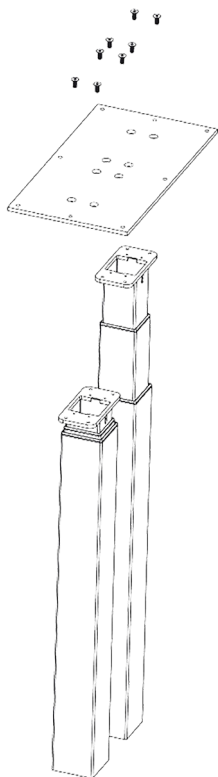
1/2" and 5/16"
Wrenches

PLEASE REVIEW these instructions completely and verify all parts are included in this package before beginning assembly. Do not discard the packaging until satisfied that the product operates properly. Assembly and operation of this desk must be in accordance with these assembly instructions to avoid the risk of injury. Keep these Assembly and Operation Instructions near the assembly for reference.

"Note" Ideal weight capacity range for the Luften desk is 40-50lbs with a standard 350N spring. The table support is solely intended to serve the purpose of ergonomic adjustments for your desk in accordance with the weights and measurements given in these instructions. Any usage other than that mentioned in this document is inappropriate; the manufacturer disclaims liability for any resulting damages. In such cases the user bears the full risk. The manufacturer cannot be held responsible for any losses or damages resulting from unauthorized modifications of this desk.

Rev. Date 04/26/22

1



- Remove traveling screws from both columns with the M5 ALLEN WRENCH.

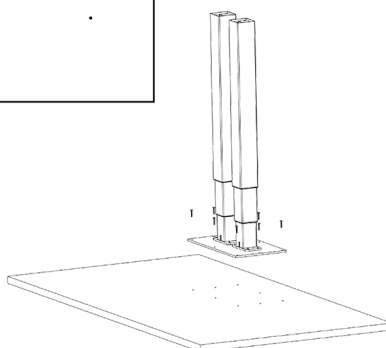
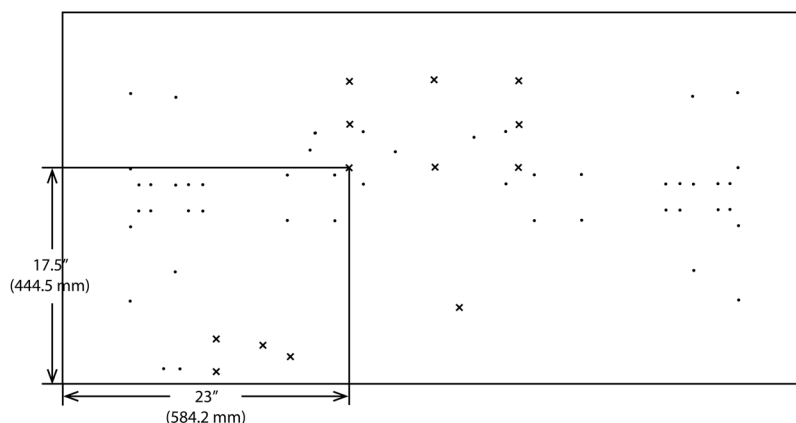
CAUTION: When screw is removed from the column without the Boden cord attached, the column will move in and out freely.

- Attach the top plate to the column containing the Boden cord with the FLAT HEAD CAP SCREWS and the M6 ALLEN WRENCH.
- Pull the remaining column up to the top plate and again secure it with the FLAT HEAD CAP SCREWS.

NOTE: Make sure spacer plate is between column flange and top plate.

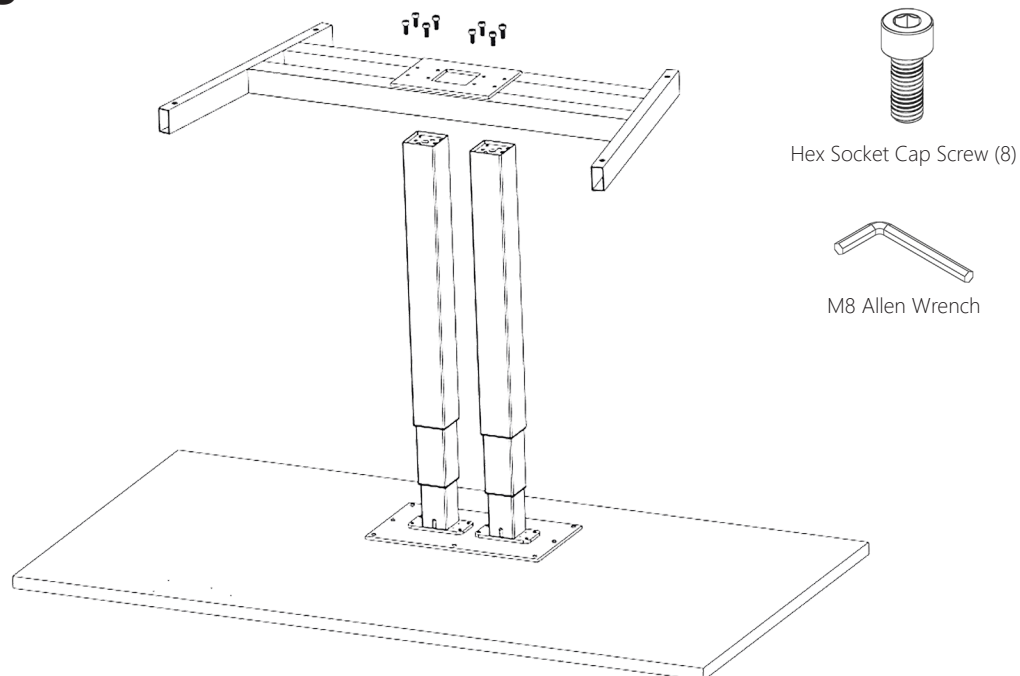
2

WORK SURFACE MOUNT HOLE DIAGRAM.



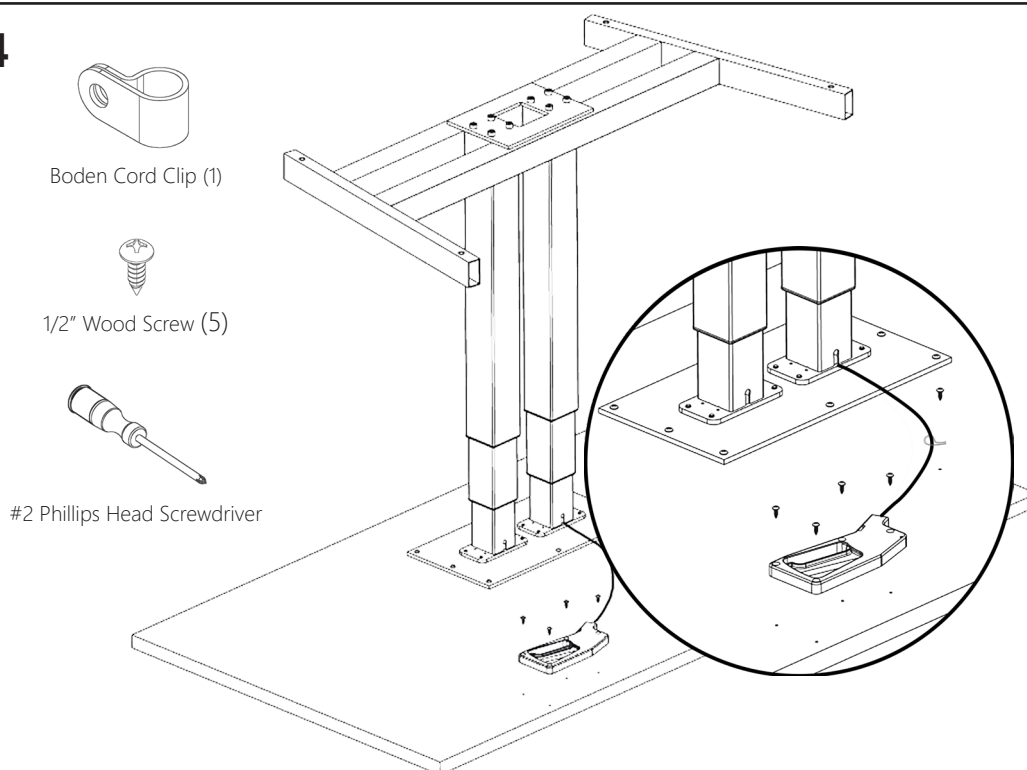
- Flip over the columns with top plate attached and align the holes on the top plate with the pilot holes on the work surface according to the work surface mount hole diagram.
- Attach the top plate to the work surface with the 1" WOOD SCREWS and PHILLIPS HEAD SCREWDRIVER.

3



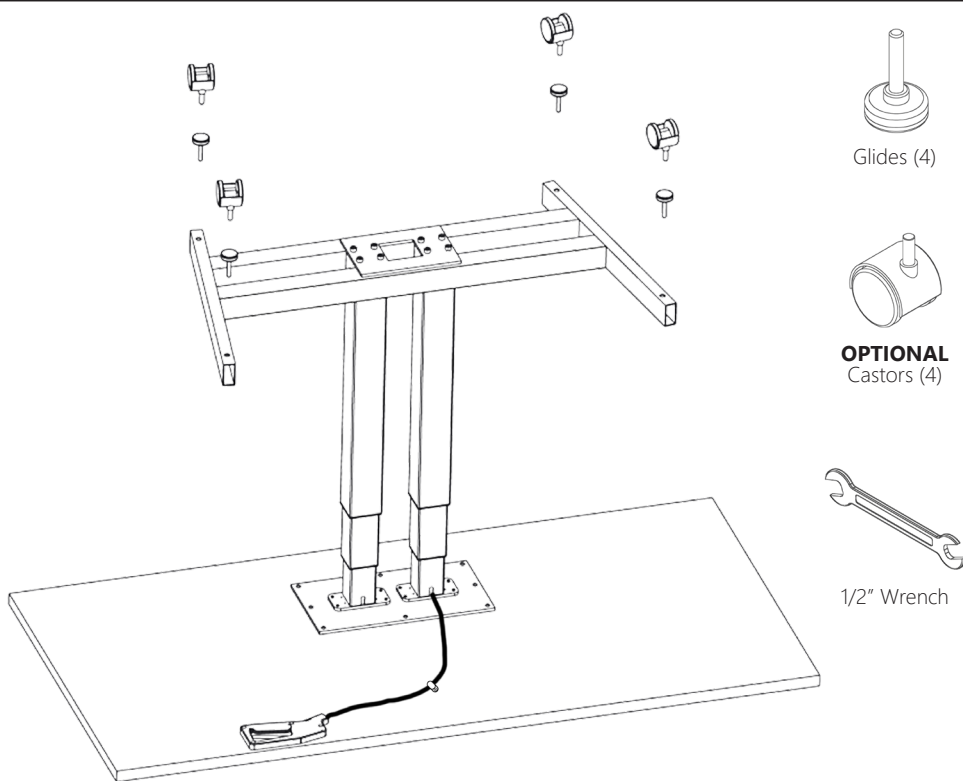
- Slip the base over both the columns and attach the base with the **SOCKET HEAD CAP SCREWS** and the **M8 ALLEN WRENCH**.

4



- Attach the handle to the worksurface with the 1/2" **WOOD SCREWS** and a **PHILLIPS HEAD SCREWDRIVER**. Slip the **BODEN CORD CLIP** over the Boden cord and secure with the last 1/2" **WOOD SCREW** to the remaining pilot hole.

5



- Twist in the GLIDES or the (optional) CASTORS into the holes on the bottom of the base.
- If not secure enough, tighten with a 1/2" WRENCH.

OPERATING INSTRUCTIONS

To adjust the height of the table, squeeze the release handle and allow table to move up or push down on table top to lower. To cause more or less tension when lifting and lowering the table, use a 5/16" wrench to tighten or loosen the adjustment barrel attached to the end of the handle.

CAUTION: Brace the top with free hand when moving the table up and down to control movement.

